SAFETY DATA SHEET
This SDS complies with REACH 1907/2006 and 2001/58/EC, GHS, OSHA 29CFR 1910.1200

Section 1: Chemical Product and Company Identification

CHEMICAL SUPPLIER COMPANY NAME
Shin-Etsu MicroSi, Inc.
10028 South 51st Street
Phoenix, AZ 85044
Safety Data Sheet Competent Person:

MANUFACTURER’S NAME: Shin-Etsu Chemical Co., Ltd.
ADDRESS: 6-1, 2-Chome, Ohtemachi, Chiyodaku, Tokyo, 100-0004, Japan
TELEPHONE NUMBER: 81-3-3246-5346 Tokyo, Japan
81-25-545-5811 Niigata, Japan
31-20-662-1359 Shin Etsu International Europe B.V., Amsterdam, The Netherlands

DATE PREPARED: December 10, 2007   DATE REVIEWED: April 7, 2016

PRODUCT NAMES: MP-95
PRODUCT USE: This product is limited to use in Semiconductor photolithography processes.

Section 2: Hazards Identification

GHS Hazard Class
Flammable Liquid -- Category 2
Acute Toxicity Oral -- Category 4
Acute Toxicity Dermal -- Category 4
Acute Toxicity Inhalation -- Category 4
Skin corrosion/irritation -- Category 1
Eye damage/irritation -- Category 1
Hazardous to the Aquatic Environment – Long Term (Chronic) Hazard -- Category 3

Signal word: Danger

Hazard Statement:
H225 Highly Flammable liquid and vapor
H302 Harmful if swallowed
H312 Harmful in contact with skin
H314 Causes severe skin burns and eye damage
H318 Causes serious eye damage
H332 Harmful if inhaled
H412 Harmful to aquatic life with long lasting effects

Precautionary Statements:
Prevention
P210 Keep away from heat/sparks/open flames/hot surfaces. – NO smoking.
P233 Keep container tightly closed.
P240 Ground/bond container and receiving equipment.
P241 Use explosion proof electrical/ventilating/lighting equipment.
P242 Use only non sparking tools.
P243 Take precautionary measures against static discharge.
P260 Do not breathe dust/fume/gas/mist/vapors/spray.
P262 Do not get in eyes, on skin, or on clothing.
P264 Wash hands thoroughly after handling.
P270 Do not eat, drink or smoke when using this product.
P271 Use only outdoors or in a well-ventilated area.
P273 Avoid release to the environment.
P280 Wear protective gloves/protection clothing/eye protection/face protection.

Response
P301+P312 IF SWALLOWED: Call a POISON Center or doctor if you feel unwell.
P301+P330+P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.
P302+P352 IF ON SKIN: wash with plenty of soap and water.
P303+P361+P335 IF ON SKIN (or hair): Take off immediately all contaminated clothing.
Rinse skin with water/shower.
P304 + P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312 Call a POISON Center or doctor if you feel unwell.
P363 Wash contaminated clothing before reuse.
P370+P378 In case of fire, use Foam, dry chemical, or carbon dioxide. Do NOT use Water.
Storage
P403+P233 Store in a well ventilated place. Keep container tightly closed.
P403+P235 Store in a well ventilated place. Keep cool.
P405 Store locked up.
Disposal
P501 Waste from Residues and Unused Products: Recommend waste material is disposed of by using incineration. Follow the waste disposal requirements of your country, state, or local authorities.

Hazards not otherwise classified (HNOC) or not covered by GHS - HMDS reacts with water to emit ammonia gas.

HAZARD CLASSIFICATION: Flammable Liquid (based on IATA, IMDG and DOT)
FIRE AND EXPLOSION: Liberates Explosive vapors with air.
NFPA RATINGS:

<table>
<thead>
<tr>
<th>Component</th>
<th>Health (Blue)</th>
<th>Flammability (Red)</th>
<th>Reactivity (Yellow)</th>
<th>Special (White)</th>
</tr>
</thead>
<tbody>
<tr>
<td>MP-95</td>
<td>2</td>
<td>4</td>
<td>1</td>
<td>--</td>
</tr>
</tbody>
</table>

Section 3: Composition / Information on Ingredients

<table>
<thead>
<tr>
<th>PRODUCT COMPOSITION</th>
<th>APPROX %</th>
<th>CAS NO.</th>
<th>EINECS/ ELINCS</th>
<th>DSL</th>
</tr>
</thead>
<tbody>
<tr>
<td>1,1,1,3,3,3-Hexamethyldisilazane (HMDS)</td>
<td>&gt;99</td>
<td>999-97-3</td>
<td>213-668-5</td>
<td>Y</td>
</tr>
<tr>
<td>Diethyaminotrimethyl Silane (DEATS)</td>
<td>&lt;1</td>
<td>996-50-9</td>
<td>213-637-6</td>
<td>NDSL</td>
</tr>
</tbody>
</table>

Some items on this MSDS may be designated as trade secrets (TS). Bona fide requests for disclosure of trade secret information to medical personnel must be made in accordance with the provisions contained in 29 CFR 1910.1200 I 1-13.

Section 4: First Aid Measures

Description of First Aid Measures

Inhalation: Remove to fresh air. If not breathing, provide CPR (cardio pulmonary resuscitation) get immediate medical attention.
Skin Contact: Immediately flush skin with plenty of soap and water for at least 15 minutes. Remove contaminated clothing.
Eye Contact: Immediately flush eyes with plenty of water for at least 15 minutes. Get immediate medical attention.
Ingestion: If swallowed do not induce vomiting, give large quantities of water to drink. Never give anything to an unconscious person. Get immediate medical attention.

Most important symptoms and effects, both acute and delayed

Ingestion: May cause Headache, Nausea, Vomiting, and Abdominal pains.
Inhalation: May cause dizziness and headaches.
Skin Contact: Causes severe damage.
Eye Contact: Causes severe damage.

Indication of any immediate medical attention and special treatment needed
Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately.

Section 5: Fire-fighting Measures

Suitable extinguishing media
Use foam, dry chemical powder, carbon dioxide or dry sand.

Special hazards arising from the substance or mixture
Possible generation of carbon monoxide, oxides of nitrogen, and other toxic fumes.

Protective actions fire-fighters
Wear standard protective equipment and self contained breathing apparatus for firefighting if necessary.
Further information
Use water spray to cool unopened containers.

Section 6: Accidental Release Measures

Personal precautions, protective equipment and emergency procedures
Wear proper personal protective equipment. Avoid breathing vapors, mist or gas. Eliminate all sources of ignition and ensure adequate ventilation of area. Solvent vapors may create explosive mixtures with air. Vapors can travel a considerable distance to source of ignition and flash back. Vapors can accumulate in low areas.
For personal protection see section 8.

Environmental precautions
Prevent further leakage or spillage if safe to do so. Prevent spills or contaminated rinse water from entering sewers or watercourses.

Methods and materials for containment and cleaning up
In case of small spills, absorb with inert materials such as earth or dry sand. Place in a chemical waste container. In case of large spills, dike the spill, if possible. Call emergency services. Absorb the chemical. Place in a chemical waste container.
For disposal see section 13.

Section 7: Handling and Storage

Precautions for safe handling
- Take precautionary measures against static discharge.
- Keep away from heat, sparks, flame, direct sunlight and other possible sources of ignition.
- Use only with adequate ventilation.
- Do not inhale vapors.
- Avoid spilling and releasing vapor.
- Wear proper protective equipment when handling this material.
- Avoid contact with skin, eyes or clothing.
- Wash hands and face after handling this material.
- Appropriate container should be used for disposal.
For precautions see section 2.

Conditions for safe storage, including any incompatibilities
- Store upright in a cool, dry place.
- Keep container closed when not in use.
- Prevent build-up of electro-static charges (e.g. by grounding).
- Keep away from heat, sparks, flame, direct sunlight and other possible sources of ignition.
- Do not store with acid, metallic oxide, amines and combustible materials.
- Utilize chemical segregation.
- Follow all applicable local regulations for handling and storage.

Specific uses
This product is intended for use in Semiconductor photolithography processes.

Section 8: Exposure Controls/Personal Protection

Control Parameters
Contains no substances with occupational exposure limit values.

Exposure Controls

Ventilation: Always provide good general, mechanical room ventilation where this chemical is used.
Special Ventilation Controls: Use this material inside totally enclosed equipment, or use it with local exhaust ventilation at points where vapors can be released into the workspace air.
Respiratory Protection: Use NIOSH approved air-purifying respirator equipped with organic vapor cartridge if required by your process.
Protective Gloves: Wear chemical impervious gloves at all times while working with this product. Recommended glove types include: Laminate Film, Nitrile, or
Section 9: Physical and Chemical Properties

<table>
<thead>
<tr>
<th>PRODUCT CRITERIA</th>
<th>APPEARANCE - COLOR: Clear colorless</th>
</tr>
</thead>
<tbody>
<tr>
<td>PHYSICAL STATE: Liquid</td>
<td></td>
</tr>
<tr>
<td>ODOR: Ammonia odor</td>
<td></td>
</tr>
<tr>
<td>ODOR THRESHOLD: No data available</td>
<td></td>
</tr>
<tr>
<td>PH: No data available</td>
<td></td>
</tr>
<tr>
<td>MELTING POINT/FREEZING POINT: No data available</td>
<td></td>
</tr>
<tr>
<td>INITIAL BOILING POINT AND BOILING RANGE: 126°C, 258.8°F</td>
<td></td>
</tr>
<tr>
<td>FLASH POINT: 10°C, 50°F</td>
<td></td>
</tr>
<tr>
<td>EVAPORATION RATE: (Butyl Acetate=1) &gt;1</td>
<td></td>
</tr>
<tr>
<td>FLAMMABILITY (Solid, gas): No data available</td>
<td></td>
</tr>
<tr>
<td>UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS: Lower: 0.49% v/v, Upper: 22.5% v/v</td>
<td></td>
</tr>
<tr>
<td>VAPOR PRESSURE (25°C): &lt; 1.3 kPa</td>
<td></td>
</tr>
<tr>
<td>VAPOR DENSITY (AIR = 1): 4.6</td>
<td></td>
</tr>
<tr>
<td>RELATIVE DENSITY (25°C): 0.77</td>
<td></td>
</tr>
<tr>
<td>SOLUBILITY(IES) Insoluble in water (Hydrolyzed with water)</td>
<td></td>
</tr>
<tr>
<td>OXIDIZING PROPERTIES: No data available</td>
<td></td>
</tr>
<tr>
<td>PARTITION COEFFICIENT: n-octanol/water Log Pow: 2.62</td>
<td></td>
</tr>
<tr>
<td>AUTO IGNITION TEMPERATURE: 380°C, 716°F</td>
<td></td>
</tr>
<tr>
<td>DECOMPOSITION TEMPERATURE: No data available</td>
<td></td>
</tr>
<tr>
<td>VISCOSITY: No data available</td>
<td></td>
</tr>
<tr>
<td>% VOLATILE by VOLUME: 100</td>
<td></td>
</tr>
</tbody>
</table>

Section 10: Stability and Reactivity

Reactivity: Reacts with water, strong acids, metallic oxides, amines and combustible materials.

Chemical Stability: Stable under recommended conditions. Hydrolyses readily.

Possibility of Hazardous Reactions: Will not occur under normal temperatures and pressures.

Conditions to Avoid: Heat, direct sunlight, contact with water, acids, metallic oxides, amines, combustible materials, sparks, and other sources of ignition. HMDS reacts with water to emit ammonia gas.

Incompatibility (Materials to Avoid): Water, Acids, metallic oxides, amines, combustible materials.

Hazardous Decomposition Products: Decomposition products include carbon monoxide, carbon dioxide, and fumes of aromatic and aliphatic hydrocarbons.

Section 11: Toxicological Information

<table>
<thead>
<tr>
<th>GHS Required Criteria</th>
<th>Toxicity Criteria</th>
<th>Toxicity Information</th>
<th>Comments</th>
<th>Chemical Constituent</th>
</tr>
</thead>
<tbody>
<tr>
<td>Acute Toxicity</td>
<td>LD50 (Oral/Rat): 850 mg/kg</td>
<td>HMDS</td>
<td></td>
<td>HMDS</td>
</tr>
<tr>
<td></td>
<td>LC50 (Inhalation/Rat): 10 mg/l 6 hour</td>
<td>HMDS</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>LC50 (Inhalation/Rat): 1516 ppm 6 hour</td>
<td>HMDS</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>LC50 (Inhalation/Mouse): 12 g/m² 2Hours</td>
<td>HMDS</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>LD50 (Oral/Rabbit): 1100 mg/kg</td>
<td>HMDS</td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>LD50 (Skin/Rabbit): 0.710 mL/kg = 549.5 mg/kg</td>
<td>HMDS</td>
<td></td>
<td>HMDS</td>
</tr>
<tr>
<td></td>
<td>LD50 (Skin/Rabbit): &gt;1000 mg/kg</td>
<td>MicroSi Independent Test October 2012*</td>
<td></td>
<td>HMDS</td>
</tr>
<tr>
<td></td>
<td>TCIo (Inhalation/Rat) 98 mg/m² 4Hour 17 W-I</td>
<td>HMDS</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Skin Corrosion/Irritation</td>
<td>Skin Rabbit: 500 μL</td>
<td>Severe</td>
<td></td>
<td>HMDS</td>
</tr>
<tr>
<td>Serious Eye Damage /Eye Irritation</td>
<td>No data available</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
**Section 12: Ecological Information**

<table>
<thead>
<tr>
<th>Toxicity:</th>
<th>LC50 – Danio rerio (zebra fish) – 88 mg/l – 96.0 hour</th>
<th>HMDS</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>EC50 – Daphnia magna (Water flea) – 80.0 mg/l – 48 hour</td>
<td>HMDS</td>
</tr>
<tr>
<td></td>
<td>EC50 – Desmodesmus subspicatus (green algae) – 19.0 mg/l – 72 hour</td>
<td>HMDS</td>
</tr>
</tbody>
</table>

**Persistence and degradability:** 15.3% - Not readily biodegradable OECD Test 301 HMDS

**Bioaccumulative potential:** No data available

**Mobility in soil:** No data available

**PBT and vPvB assessment:** PBT/vPvB assessment not available as chemical assessment not required/not conducted

**Other adverse effects:** No data available

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*October 1212, Shin-Etsu MicroSi contracted with Korea Testing and Research Institute to perform a Dermal Rabbit test that followed: OECD Guideline for testing of chemicals, TG 402, Acute Dermal Toxicity (Adopted February 24, 1987; and OECD Principle of Good Laboratory Practices (GLP), ENV/MC/CHEM (98)17 as revised in 1997.*

**Section 13: Disposal Considerations**

**Waste from residues/unused products:** Recommend waste material be disposed of by using incineration. Follow the waste disposal requirements of your country, state, or local authorities.

**Contaminated packaging:** Contaminated packaging material should be disposed of by incineration as stated above for residues and unused product.

**Rinsate:** Do not dispose of rinse water containing product in a sanitary sewer system, stormwater drainage system, or wastewater treatment system. Rinsate should be disposed of by incineration as stated above for residues and unused product.

**Section 14: Transport Information**

**ROAD TRANSPORT:** ADR = International Carriage of Dangerous Goods by Road

<table>
<thead>
<tr>
<th>UN NUMBER:</th>
<th>UN 2924</th>
</tr>
</thead>
<tbody>
<tr>
<td>DOT PROPER SHIPPING NAME</td>
<td>Flammable Liquid, Corrosive, N.O.S., (Contains Hexamethyldisilazane)</td>
</tr>
<tr>
<td>DOT / ADR HAZARD CLASS:</td>
<td>3, (8)</td>
</tr>
<tr>
<td>DOT / ADR PACKAGING GROUP:</td>
<td>II</td>
</tr>
<tr>
<td>PLACARD:</td>
<td>Flammable 3, Corrosive 8</td>
</tr>
<tr>
<td>HAZARD NUMBER – ADR:</td>
<td>UN 2924</td>
</tr>
<tr>
<td>ADR PROPER SHIPPING NAME:</td>
<td>Flammable Liquid, Corrosive, N.O.S., (Contains Hexamethyldisilazane)</td>
</tr>
</tbody>
</table>

**RAIL TRANSPORT:** RID

<table>
<thead>
<tr>
<th>UN NUMBER:</th>
<th>UN 2924</th>
</tr>
</thead>
<tbody>
<tr>
<td>CLASS No.:</td>
<td>Flammable Liquid, Corrosive, N.O.S., (Contains Hexamethyldisilazane)</td>
</tr>
<tr>
<td>RID PACKING GROUP:</td>
<td>II</td>
</tr>
<tr>
<td>LABELS:</td>
<td>3, (8)</td>
</tr>
</tbody>
</table>

**SEA TRANSPORT:** IMDG

<table>
<thead>
<tr>
<th>UN NUMBER SEA:</th>
<th>UN 2924</th>
</tr>
</thead>
<tbody>
<tr>
<td>PROPER SHIPPING NAME</td>
<td>Flammable Liquid, Corrosive, N.O.S., (Contains Hexamethyldisilazane)</td>
</tr>
<tr>
<td>CLASS:</td>
<td>3, (8)</td>
</tr>
<tr>
<td>PACKING GROUP:</td>
<td>II</td>
</tr>
<tr>
<td>EmS No.:</td>
<td>F-E, S-C</td>
</tr>
<tr>
<td>MARINE POLLUTANT:</td>
<td>No</td>
</tr>
</tbody>
</table>
Section 15: Regulatory Information

TOXIC SUBSTANCES CONTROL ACT (TSCA) STATUS:
This product is in compliance with rules, regulations, and orders of TSCA. All components are listed on the TSCA Inventory.

SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (SARA) TITLE III SECTION 313 SUPPLIER NOTIFICATION:
This regulation requires submission of annual reports of toxic chemical(s) that appear in section 313 of the Emergency Planning and Community Right To Know Act of 1986 and 40 CFR 372. The toxic chemicals contained in this product are: None

CALIFORNIA PROPOSITION 65:
This regulation requires a warning for California Proposition 65 chemical(s) under the statute. The California proposition 65 chemical(s) contained in this product are: None

STATE RIGHT-TO-KNOW TOXIC SUBSTANCE OR HAZARDOUS SUBSTANCE LIST:
Florida Toxic Substance(s): None
Massachusetts’s hazardous substance(s): None
Pennsylvania hazardous substance code(s): HMDS, DEATS
New Jersey HMDS, DEATS
Illinois None
Michigan: None

CANADA:
WHMIS-2015: This SDS is in compliance with WHMIS 2015 (HPR / new HPA).

EUROPEAN UNION:
This product has been reviewed for compliance with the following European Community Directives: REACH 1907/2006; Regulation (EC) No 1272/2008 on classification, labeling, and packaging (CLP) of substances and mixtures. WGK: 1

WEEE CERTIFICATION: Waste Electrical and Electronic Equipment (WEEE), European Union Directive 2002/96/EC. This product does not meet the criteria of the 10 categories of electrical and electronic equipment listed in Annex 1A of Directive 2002/96/EC. Shin-Etsu MicroSi hereby certifies that this product is exempt from WEEE. Packaging materials were not considered for this certification.


Section 16: Other Information

STOT = Specific Target Organ Toxicity.

Creation date:
Initial issue date: December 10, 2007
Final revision date: April 7, 2016
Revision Number: 8
Revision explanation: New Tox data in Section 11
Information Sources: RTECS, ECHA, REACH, OSHA 29CFR 1910.1200
FOR INDUSTRIAL USE ONLY

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